

CLAIM AMENDMENTS

IN THE CLAIMS

This listing of the claims will replace all prior versions, and listing, of claims in the application or previous response to office action:

1. (Previously Presented) An arrangement comprising:

a plastic piece comprising a fixing hole open at both ~~ends~~ a first axial end and a second axial end, and

a metallic insert designed as a cylindrical bushing to be completely inserted into the fixing hole of the plastic piece to limit the attachment forces applied to the plastic piece when it is screwed into place, wherein the plastic piece comprises a plastic projection on the hole wall of the fixing hole and the metallic insert comprises ~~at least one~~ a recess on its outer wall such that the metallic insert may be inserted through the first axial end and toward the second axial end of the fixing hole such that ~~which interacts with the projection~~ when the metallic insert is completely inserted into the fixing hole, the recess in the metallic insert interacts with the plastic projection in order to hold the metallic insert in the fixing hole of the plastic piece;

wherein both the plastic projection on the hole wall of the fixing hole and the recess in the metallic insert are formed prior to the metallic insert being inserted into the fixing hole.

2. (Original) The arrangement according to Claim 1, wherein the projection of the plastic piece is a lug running in a circumferential direction.

3. (Original) The arrangement according to Claim 1, wherein the projection of the plastic piece has a triangular cross section.

4. (Original) The arrangement according to Claim 2, wherein the projection of the plastic piece extends over 360°.

5. (Original) The arrangement according to Claim 2, wherein the projection of the plastic piece lies in a radial level of the fixing hole which serves during manufacture of the plastic piece as a form separation level of a two-piece forming tool.

6. (Original) The arrangement according to Claim 2, wherein the projection of the plastic piece extends over less than 90°.

7. (Original) The arrangement according to Claim 6, wherein the projection of the plastic piece is provided at a flexible section of the hole wall of the plastic piece that serves during manufacture of the plastic piece for extracting a forming tool from the fixing hole.

8. (Original) The arrangement according to Claim 7, wherein the flexible section is formed by a void.

9. (Original) The arrangement according to Claim 1, wherein the projection of the plastic piece is arranged in the axial center of the fixing hole.

10. (Original) The arrangement according to Claim 1, wherein the projection of the plastic piece is offset sideways to the axial center of the fixing hole and is arranged with a gap between it and the axial ends of the fixing hole.

11. (Original) The arrangement according to Claim 1, wherein the projection of the plastic piece is arranged in one axial end of the fixing hole.

12. (Original) The arrangement according to Claim 1, wherein the recess of the metallic insert is a groove running in a circumferential direction with its shape matched to that of the projection.

13. (Original) The arrangement according to Claim 9, wherein the recess is arranged in the axial center of the metallic insert.

14. (Original) The arrangement according to Claim 10, wherein the recess is provided offset sideways to the axial center of the insert and a second recess is provided symmetrical to the axial center.

15. (Original) The arrangement according to Claim 11, wherein the recess is arranged at one or both ends of the metallic insert and consists of a chamfer in each case.

16. (Original) The arrangement according to Claim 1, wherein the recess consists of a reduced-diameter section of insert.

17. (Original) The arrangement according to Claim 1, wherein the metallic insert consists of a bush closed in the circumferential direction or axially split.

18. (Original) The arrangement according to Claim 1, wherein the plastic piece is an inlet manifold for an internal combustion engine.

19. (Currently Amended) A plastic piece comprising a fixing hole open at both ends a first axial end and a second axial end, the fixing hole adapted to completely receive a cylindrical metallic insert to limit the attachment forces applied to the plastic piece when it is screwed into place, wherein the plastic piece comprises a plastic projection on the hole wall of the fixing hole such that when the metallic insert is completely inserted through the first axial end and toward the second axial end of the fixing hole, for interacting with at least one recess on the outer wall of the ~~completely inserted~~ metallic insert interacts with the plastic projection in order to hold the metallic insert from moving toward or through either axial end of the fixing hole of the plastic piece;

wherein the plastic projection on the hole wall of the fixing hole is formed prior to the metallic insert being inserted into the fixing hole.

20. (Cancelled)